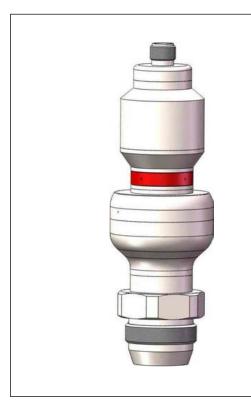


#### Product introduction

## Description



Strong monosilicon gauge pressure transmitter

SMP858 monosilicon pressure transmitter is a high performance pressure transmitter with international leading technology meticulously designed by LEEG instrument, using the world's most advanced monosilicon pressure sensor technology and patent encapsulation technology. Monosilicon pressure sensor locates on the top of the metal body and stay away from the medium interface to realizes mechanical isolation and thermal isolation. Glass sintering sensor wire realizes high strength electrical insulation of metal base and improves the capability of flexibility of electronic circuit and transient voltage resistance protection. All these original encapsulation technologies enable SMP858 to easily cope with extreme chemical occasion and mechanical load, and own strong resistance to EMI, sufficient to respond to the most rigorous industrial environment applications, which are the genuine invisible instruments.

## Main parameters

Pressure types	Gauge pressure
Measuring range	10kPa-10MPa, please refer to the ordering information chapter
Output signal	4-20mA,4-20mA+HART,0.5-4.5VDC, Modbus-RTU/RS485customer
Reference accuracy	±0.2% URL, ±0.5% URL

## Measuring medium

The fluids which compatible with wetted parts

## Field of application

Pressure, level

**Approvals** 







Disclaimer: all the data used in the product description is not legally binding. Relevant technical details may be changed due to further improve



#### Technical specifications

#### Measuring range and limit

Nominal value	Smallest calibratable span	Lower range limit ( LRL )	Upper range limit ( URL )	Overpressure limit *
40kPa	10kPa	-40kPa	40kPa	25MPa
250kPa	25kPa	-100kPa	250kPa	25MPa
1MPa	100kPa	-100kPa	1MPa	25MPa
3МРа	300kPa	-0.1MPa	3МРа	25MPa
10MPa	1MPa	-0.1MPa	10MPa	25MPa

The unit of the measuring range above can be converted into kg/cm²、MPa and kPa. Provide other measuring range according to requirements. Adjust requirements: lower range value (LRV) and upper range value (URV) can be adjusted within the scope of the upper and lower range limit, minimum measuring range≤| URV - LRV |≤maximum measuring range.

\*Limit value of overpressure: depends on the pressure value of the parts with lowest pressure capacity

#### Standard specifications and reference conditions

Test standard: GB/T28474/IEC60770; Zero basedcalibration span, Linear output, Silicon oil filling, 316L stainless steel isolation diaphragm

#### Performance specifications

The overall performance including but not limited to 【 reference accuracy 】, 【environment temperature effects】 and other comprehensive error Typical accuracy: ±0.2%URL Stability: ±0.2% URL/ 1 year

#### Reference accuracy

Including linearity, hysteresis and repeatability. calibration temperature: 20°C±5°C			
output	Typical value		Nominal value: 40kPa , 250kPa
accuracy	Max value	±0.5%URL	1MPa, 3MPa 10MPa

## Ambient temperature effects(Typical)

Within the range - 20-80 °C total impact | ±0.2%URL/10k

#### Power supply effects

Zero and span change should not be more than ± 0.005% URL/V

## Loading effects

Zero and span change should not be more than  $\pm~0.05\%$  URL/k $\Omega$ 

## Vibration effects

Vibration resistence	According to IEC60068-2-6 , 10g RMS (25- 2000HZ)
Impact resistence	According to IEC60068-2-27, 500g/1ms

## Output signal

Signal	Туре	Output
4-20mA	Linearity	Two wire
4-20mA+HART	Linearity	Two wire
0.5-4.5VDC	Linearity	Three wire
Modbus-RTU/RS485	Linearity	Four wire

#### Insulation resistance

≥ 20M Ω@ reference, 100VDC

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#### Technical Specifications

## Damping time

Total damping time constant: equal to the sum of damping time of amplifer and sensor capsule
Damping time of amplifer: 0-100S adjustable
Diaphragm capsule (isolated diaphragm and silicon oil filling) damping time: ≤0.2S
Startup after power off: ≤3S (with HART communication: ≤6S)
Normal services after data recovery: ≤4S (with HART communication:≤31S)

## **Environment condition**

Items	Operational condition
Working temperature	-40-85°C
Storage temperature	-40-100°C
Media temperature	Hygienic fluid filling: -10-125℃
	Silicon oil filling: -40-120°C
Working humidity	0-95%RH
Protection class	IP67
Dangerous condition	ExiaIICT4(GYB16.1965X)

## **Technical Specifications**

Signal output	4-20mA	4-20mA+HART*	0.5-4.5VDC	0.5-4.5VDC(ratiometric output)	RS485
Power supply voltage	12-30VDC	10.5/16.5-55VDC	6-15VDC	5VDC	5VDC/9-30VDC
Electric current	≤20.8mA		≤3.5mA		≤7mA
Load resistance( $\Omega$ )	<(U-12)/0.0208	B <(U-10.5)/0.0208** ≥5k, recommend 100k /		/	
Transmission distance	<1000m		<5m		<1200m
Power consumption	≤500mW(20.8m	A output@24VDC)	≤42mW(0.5-	4.5VDC output, @12VDC)	≤168mW(RS485 output@24VDC)

<sup>\*</sup>For this output type, the load resistance value in communication is  $250\Omega$ 

# EMC environment(not RS485 signal output)

NO.	Test items	Basic standards	Test conditions	Performance level
1	Radiated interference	GB/T 9254/CISPR22	30MHz-1000MHz	ок
2	Conducted interference (DC power port)	GB/T 9254/CISPR22	0.15MHz-30MHz	ок
3	Electrostatic discharge immunity test (ESD)	GB/T 17626.2/IEC61000-4-2	4kV(Contact),8kV(Air)	B(Note2)
4	Immunity to radio frequency EM-fields	GB/T 17626.3/IEC61000-4-3	10V/m(80MHz-1GHz)	A(Note1)
5	Power frequency magnetic field immunity test	GB/T 17626.8/IEC61000-4-8	30A/m	A(Note1)
6	Electrical fast transient / Burst immunity test	GB/T 17626.4/IEC61000-4-4	2kV(5/50ns,100kHz)	B(Note2)
7	Surge immunity requirements	GB/T 17626.5/IEC61000-4-5	1kV(Line to line) 2kV(Line to ground) (1.2us/50us)	B(Note2)
8	Immunity to conducted disturbances induced by radio frequency fields	GB/T 17626.6/IEC61000-4-6	3V(150kHz-80MHz)	A(Note1)

(Note 1)Performance level A: The preformance within the limits of normal technical specifications.

(Note 2)Performance level B: Temporary reduction or loss of functionality or preformance, it can restore itself. The actual operating conditions, storage and data will not be changed.

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<sup>\*\*</sup>The load resistance value 0-2119 $\Omega$  is in nominal working condition, 250-600 $\Omega$  is HART communication



#### Product selection instruction

## Sensor select instruction

Code	Nominal value	Description
H403G	40kPa	Range -40kPa-40kPa, smallest calibratable span 10kPa
H254G	250kPa	Range -100kPa-250kPa, smallest calibratable span 25kPa
H105G	1MPa	Range -0.1MPa-1MPa, smallest calibratable span 100kPa
H305G	3МРа	Range -0.1MPa-3MPa, smallest calibratable span 300kPa
H106G	10MPa	Range -0.1MPa-10MPa, smallest calibratable span 1MPa

Adjust requirements: lower range value (LRV) and upper range value (URV) can be adjusted within the scope of the upper and lower range limit, minimum measuring range≤| URV - LRV |≤maximum measuring range

Code	Position	Instruction
F	Sensor seal	Stainless steel welding seal

## Electrical connection

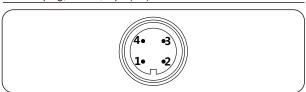
Code	Description
H1	Aviation plug, M12*1(4 pin), IP67

## M12\*1(4 pin), Aviation plug (H1)



# Electrical connection

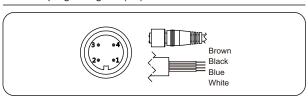
Aviation plug, M12\*1, 4 pin(H1)



Label	Two wires	Three wires	Four wires	Modbus-RTU/RS485
1	Power+	Power+	Power+	Power+
2			Signal-	B-
3	Key-z	Signal+	Signal+	A+
4	Power-	Power-	Power-	Power-

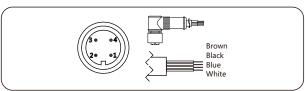
#### Electrical connection accessory

## Aviation plug straighter(J1)



label	Two wires	Three wires	Four wires	Modbus-RTU/RS485
1/Brown	Power+	Power+	Power+	Power+
2/White			Singal-	B-
3/Blue	Key-z	Signal+	Signal+	A+
4/Black	Power-	Power-	Power-	Power-

#### Aviation plug elbow (J2)



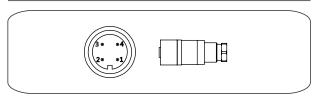
label	Two wires	Three wires	Four wires	Modbus-RTU/RS485
1/Brown	Power+	Power+	Power+	Power+
2/White			Signal-	B-
3/Blue	Key-z	Signal+	Signal+	A+
4/Black	Power-	Power-	Power-	Power-

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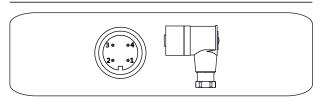
#### Product selection instruction

# Aviation plug straighter(J4)



label	Two wires	Three wires	Four wires	Modbus-RTU/RS485
1	Power+	Power+	Power+	Power+
2			Signal-	B-
3	Key-z	Signal+	Signal+	A+
4	Power-	Power-	Power-	Power-

## Aviation plug elbow(J5)



label	Two wires	Three wires	Four wires	Modbus-RTU/RS485
1	Power+	Power+	Power+	Power+
2			Signal-	B-
3	Key-z	Signal+	Signal+	A+
4	Power-	Power-	Power-	Power-

# Output selection

Code	Description	
F	4-20mA two wire, power supply: 12-30VDC	
Н	4-20mA+ HART two wire ,power supply: 16.5-55VDC	
R	Modbus-RTU/RS485 5V/9-30VDC	
5	0.5-4.5VDC three wire, power supply: 6-15VDC	
6	0.5-4.5VDC three wire, ratiometric output power supply: 5VDC	
A	4-20mA two wire, intrinisic safety, power supply: 12-30VDC	

## Process connection select instruction

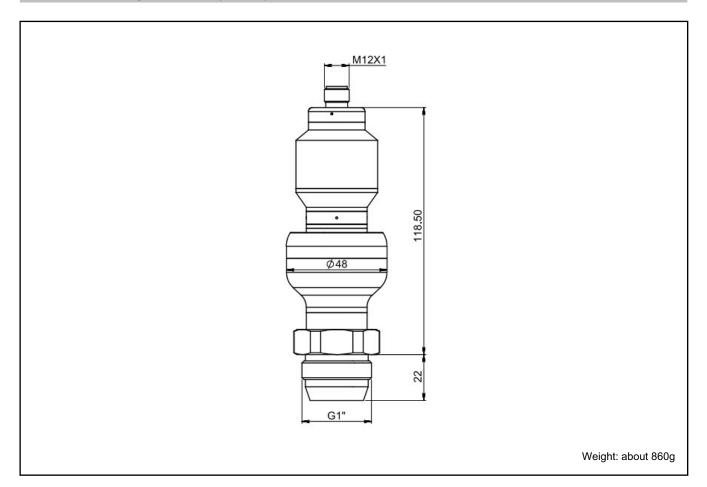
Code	Items	Description
6	Process connection material	Stainless steel, SUS316
NT	Connection type	Standard connection, medium temperature: -2 5-150°C
F	Isolated filling fluid	Hygienic fluid filling, Neobee M-20, process temperature: -10-180°C
S		Silicon oil filling, process temperature: -45-205°C
S	Isolated diaphragm material	Stainless steel, SUS316L
Н		Hastelloy C
M01	Process connection	M20*1.5(M), GB/T193-2003, ISO261
G01	specifications	G1/2(M), GB/T7307,ISO228, BS2779
G07		G1-1/2(M), GB/T7307,ISO228, BS2779
G12		G1(M), metal seal GB/T7307, ISO228,BS2779

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#### **Product drawing and dimension**

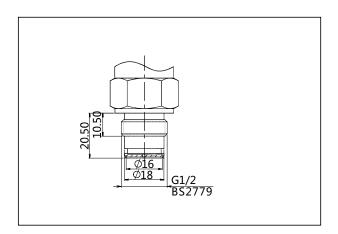
# SMP858-TSH-H drawing and dimension ( Unit:mm)



## Process connection (M01)(unit: mm)

# Ø17.50 M20X1.5 GB-T193-2003

## Process connection (G01)(unit: mm)

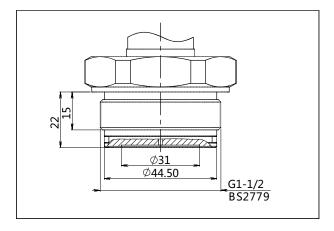


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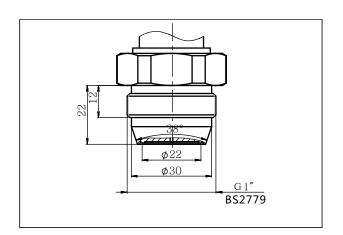


#### **Product drawing and dimension**

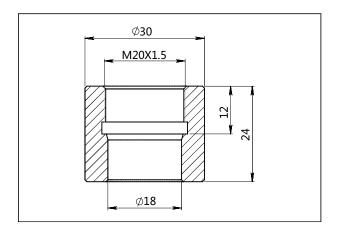
## Process connection (G07)(unit: mm)



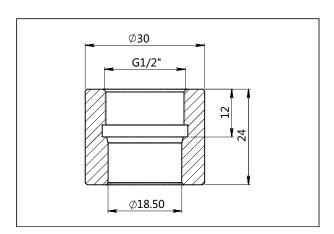
## Process connection (G12)(unit: mm)



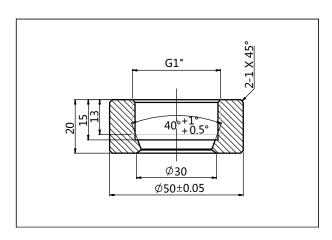
# Welding adaptor(Z3)(unit:mm)



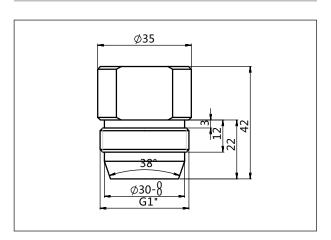
# Welding adaptor(Z4)(unit:mm)



## Welding adaptor(Z5)(unit:mm)



# Welding accessory (H1)(unit:mm)

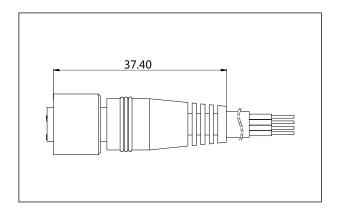


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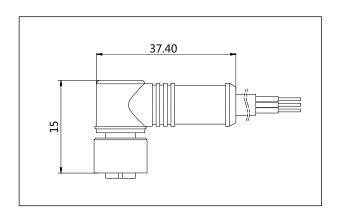


#### **Product drawing and dimension**

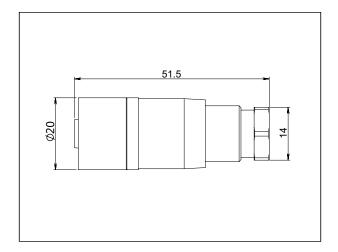
## Aviation female plug straighter(J1) (unit: mm)



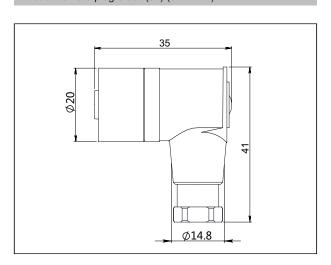
## Aviation female plug elbow(J2) (unit: mm)



# Aviation female plug straighter(J4) (unit: mm)



# Aviation female plug elbow(J5) (unit: mm)



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#### Ordering information chapter

Item	Parameters	Code	Instruction	(*) fast delivery available
	Model	SMP858-TSH	Monosilicon gauge pressure transmitter	
Sensor	Separator	-	Detailed specifications as following	
	Pressure	H403G	Nominal value(URL): 40kPa	*
	range code	H254G	Nominal value(URL): 250kPa	*
		H105G	Nominal value(URL): 1MPa	*
		H305G	Nominal value(URL): 3MPa	*
		H106G	Nominal value(URL): 10MPa	
	Sensor seal	F	Stainless steel welding seal	*
Electrical connetion	Separator	-	Detailed specifications as following	
	Electrical connection	H1	Aviation plug M12*1 (4 pin) , IP67	*
	Cable entry protector	R0	None	*
Output	Separator	-	Detailed specifications as following	
	Output signal	F	4-20mA two wire, power supply: 12-30VDC	
		Н	4-20mA+HART two wire, power supply: 16.5-55VDC	
		R	Modbus-RTU/RS485 5V/9-30VDC	
		5	0.5-4.5VDC three wire, power supply: 6-15VDC	
		6	0.5-4.5VDC three wire, ratiometric output, power supply: 5VDC	
		А	4-20mA two wire, intrinsic safety, power supply: 12-30VDC	
Tube type	Separator	-	Detailed specifications as following	
	Tube body	65	Stainless steel tube length: 65mm	
		85	Stainless steel tube length: 85mm	
Process connection	Separator	-	Detailed specifications as following	
	Process connectionr material	6	Stainless steel SUS316	
	Connection type	NT	Standard connection, suitable for medium temperature -25-150℃	*
	Isolated filling fluid	F	Hygienic filling fluid, Neobee M-20, process temperature: -10-180°C	*
		S	Silicon oil, process temperature: -45-205°C	*
	Isolated	S	SUS316L stainless steel	*
	diaphragm material	Н	Hastelloy C	
	Process connection	M01	M20*1.5(M), GB/T193-2003, ISO261, suitable range:250kPa-40MPa	*
	specifications	G01	G1/2(M), GB/T7307,ISO228, BS2779, suitable range:250kPa-40MPa	*

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#### Ordering information chapter

		G07	G1-1/2(M), GB/T7307,ISO228, Bs2779, suitable range:10kPa-5MPa	
		G12	G1(M), metal seal GB/T7307, ISO228,BS2779 Suitable range:20kPa-10MPa	*
Additional options	Separator	-	Detailed specifications as following	
	Welding	/Z3	Welding adaptor, M20*1.5 (Female), SUS316	*
	adaptor	/Z4	Welding adaptor, G1/2 (Female), SUS316	
		/Z5	Welding adaptor, G1 (Female), SUS316	
	Welding accessory	/H1	Adapter plug for welding adaptor, G1 (M), material: copper	*
	Electrical connection	/J1	Aviation female plug (straighter) with 2m cable, 4 pin, M12*1, IP67	
	accessory	/J2	Aviation female plug (elbow) with 2m cable, 4 pin, M12*1, IP67	
		/J4	Aviation female plug (straighter) without cable, 4 pin, M12*1, IP67	
		/J5	Aviation female plug (elbow) without cable, 4 pin, M12*1, IP67	
	Calibration report	/Q1	Calibration report provided by our company	*
	Approvals	/I1	Intrinsic safety certificate, ExiaIICT4, NEPSI	*
	(multiple)	/F3	CE certificate	*
	Wetted parts	/G1	Degrease treatment	
	treatments	/G2	Electropolishing	

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#### Approvals

# Factory certificate

Certification organization	Intertek
Quality management system	ISO9001-2008
IS cone of certification	Design and production of pressure transmitter
Registration number	110804039

## CE

Certificate organization	ISET
License scope	SMP858 series pressure transmitter
Mark	CE
EMC instruction	2014/30/EU
Standard	EN61326-1: 2013
Registration number	IT051353LG161207

## Intrinsic safety certificate

Certification organization name	NEPSI
License scope	SMP858 series pressure transmitter
Explosion-proof mark	ExialICT4
Ambient temperature	-40-+60°C
Medium maximum temperature	+120°C
Registration number	GYB16.1965X
Intrinsically safe	Maximum input voltage: 28VDC
parameter description	Maximum input current: 100mA
	Maximum input power: 0.7w
	Maximum internal equivalent parameters Ci(uF): 0
	Maximum internal equivalent parameters Li(mH): 0.01

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