



FEATURES

- · Inert gas filled expansion
- · Various type of Microswitches
- · Weatherproof versions

High accuracy & repeatability type



APPLICATION

- · Marine applications
- Textile machineries
- · Power & steel plants
- Furnace applications
- · Oil & Gas, Refineries
- · Petro-chemicals & Fertilizers
- · Cement & Glass industries
- · Railway engines & Turbines

STANDARD SPECIFICATIONS

Repeatability

Scale accuracy	:	± 5% F.S
Measurement unit	:	°C
Range	:	Refer "Range Table"
Range adjustment	:	External (Standard), Internal (Optional)
Differential	:	Fixed (Standard), Adjustable (Optiona
Mounting	:	Bottom / Panel
Enclosure material	:	Aluminum pressure die cast

: ± 2 % F.S

Sensor : Inert gas filled bulb

Switch : 1 SPDT Snap action micro switch
Switch rating : 15A,250 VAC / 0.2A,24 VDC (Standard)

Process connection : 1/2" NPT (M), Adjustable

Maximum temperature limit : 130% of FS

Ambient temperature : -10...60 °C

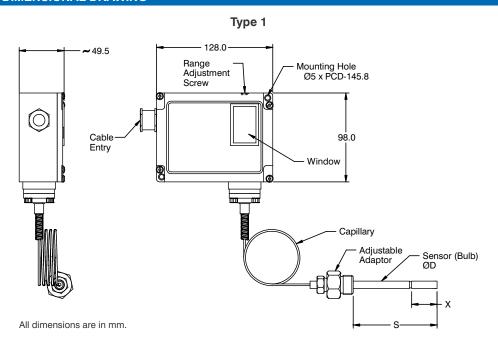
Cable entry : PG.13.5 mm

Set point : Between 20 to 80 % F.S for better performance

High voltage strength : 0.5 to 0.6 KV between open contacts and 2 K V $\,$

between contact and body

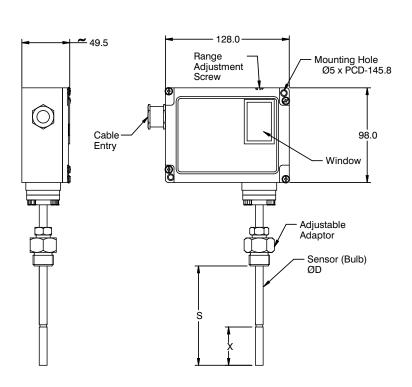
DIMENSIONAL DRAWING





DIMENSIONAL DRAWING

Type 2



All dimensions are in mm.

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DESCRIPTION	RATING	RATING	DIFFERENTIAL	TYPE	SWITCH CODE	
	AC	DC			1 No.	2 Nos.
Low deadband / differential	15A/250V, 2A/24V 0.2A/220V	15A/250V, 2A/24V 0.2A/220V	Fix	SPDT	M10	M20
High dead band / differential	15A/250V, 6A/24V 0.25A/220V	15A/250V, 5A/24V 0.03A/220V	Fix / Adjustable	SPDT	M11	M21
Gold plated switch	1A/250V	0.5A/28V	Fix	SPDT	M13	M23
Environmentally sealed silver contact	5A/28V	-	Fix	SPDT	M14	M24
Hermetically sealed silver contact	3A/28V	2A/24V	Fix	SPDT	M16	M26
Hermetically sealed gold contact	1A/125V	-	Fix	SPDT	M17	M27
High DC rating	10A/125V	6A/125V	Fix / Adjustable	SPDT	M18	M28
DPDT	10A/125V, 0.2A/250V	-	Fix / Adjustable	DPDT	M08	-

T704

WEATHERPROOF TEMPERATURE SWITCH



1. RANGE XXX Refer "Range Table" C16 B8 Direct (Stem type) B9 Remote (Capillary type)	B8
XXX Refer "Range Table" B8 Direct (Stem type)	
2. STEM MATERIAL	
MF AISI 316 SS 9. CAPILLARY	VV
OU AISI 304SS	XX
3. SET POINT S8 OV AISI 316 SS	
S8 On Raising	
S9 On Falling 10. ARMOUR	XX
4. MICROSWITCH TYPE OX AISI 304SS OV AISI 316 SS	
M10 01 Al3131033	
XXX Refer "Microswitch Specification" OZ PVC (Ambient max. 60°C)	
5. CABLE ENTRY J8 11. REMOTE MOUNTING LENGTH	— хххх
J8 PG 13.5 XXXX 250 mm up to 6,000 mm	
C0 3/4" ET (F)	
C1 ½" NPT (F) 12. PROCESS CONNECTION	14N
13B 3/8" BSP (M) ⁴	
14b /2 DSF (NI)	
6. STEM DIAMETER 14N ½" NPT (M)	
M60 6.0 mm 13. OTHER OPTIONS	
114 1/4" (6.35 mm) TB Calibration Certificate	XX
M80 8.0 mm XF AISL 304 SS tag plate	
M95 9.5 mm XV Wall mounting bracket	
M10 10 mm XS Mounting bracket with 2" U-clamp	
M12 12 mm TC Material test certificate 3.1	
7. STEM LENGTH KE Cable gland, double compression	
XXXX Up to 600 mm weatherproof, Ni-plated brass	
(Confirm factory before ordering)	

Ordering Example: T704-C16-MF-S8-M10-J8-M60-300-B8-XX-XXXXX-14N

RANGE TABLE

CODE	RANGE " °C "
C13	550
C16	10100
C20	20200
C22	50300
C23	100400

COMPATIBLE ACCESSORIES

W101	:	Fabricated threaded thermowell
W102	:	Bar-stock threaded thermowell
W103	:	Fabricated flanged thermowell
W104	:	Bar-stock flanged thermowell

NOTES

- 1. Except "Standard" connection, other connections are given through adaptors.
- 2. The option "TC" covers only wetted parts.
- 3. Cable gland is available in other materials, contact factory.
- 4. 3/8" connections are available up to 10 mm stem diameter only.

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